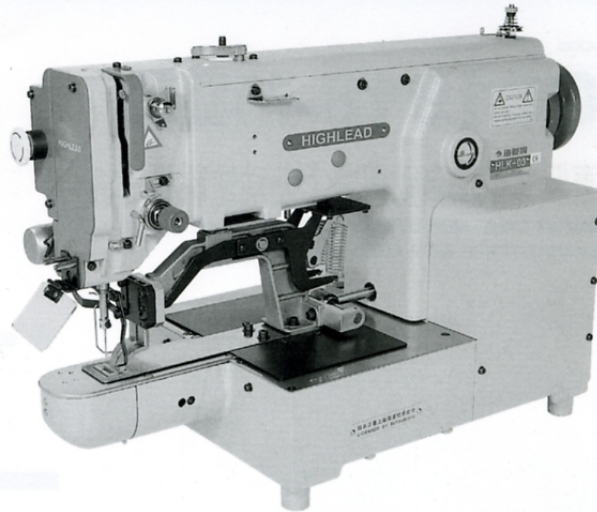


MODEL

# HLK-03

## 电子套结机

ELECTRONIC BARTACKING MACHINE



HLK-03 电子套结机

HLK-03 电子套结机是上海海菱和日本三菱技术合作生产的新品。采用三菱电脑控制系统，高精度步进电机驱动，内存 16 种套结模式。配合数码缝纫模式输入装置及专用件(需另行购置)。更可任意设定缝纫式样，最多针数可达 9999 针。线迹美观、调整操作简便、适用性强、工作效率高，是生产高档服饰制品必备设备。

HLK-03 电子套结机的缝制范围为 30 × 30 毫米，可作西服、西裤、大衣、衬衫、牛仔装的套结工序。图形可从 10%-200% 自由缩小或放大(针距同步缩小或放大)。通过另行购置的专用编程器和专用压脚，可编制各种特殊图形，用作箱包、编织带等厚料物品缝制特殊线迹。

HLK-03 electronic bartacking machine is a new product manufactured with Mitsubishi licence, which is equipped with Mitsubishi control system and high precise stepping motor. It has 16 bartacking patterns in memory, but with its optional digital pattern input device, any sewing pattern upto 9999 stitches can be enacted. This product features beautiful stitches, easy operation, wide application and high efficiency and is a must for high quality garment products.

The stitching area of HLK-03 electronic bartacking machine is 30mm × 30mm, available for bartacking on suits, overcoats, shirts and jeans. Pattern can be enlarged or reduced freely from 10% to 200% (Stitch length to be enlarged or reduced at the same time).

Special patterns can be produced by a special programmer and a special presser foot to be purchased separately, available for special stitching on case & bag, knitted band, etc.

允许缝制范围 Sewing area	X-方向(左右)30mm Y-方向(前后)30mm 30mm in X-way, 30mm in Y-way
缝纫式样 Sewing pattern	16
速度设定 Speed preset	10 档设定 10 Steps 200-2500 r.p.m.
线迹长度 Stitch length	0.1-12.7 mm
线迹形式 Stitch type	单针平缝 Single needle lockstitch
缩放比例 Enlargement/Reduction ratio	10%-200% 线迹长度按比例缩放 10%-200% Stitch length to be enlarged/reduced by ratio
慢启动模式 Slow start mode	4 档速度设定 1-4 针 需由专用件设置、另购 4-step speed setting for 1-4 stitches by a special device to be purchased separately
图形缩放与线迹长度 Pattern enlargement/reduction and stitch length	图形缩放，线迹不变或另行设定，需由专用件设置、另购 Stitch length to be kept or reset with pattern enlargement/ reduction by a special device to be purchased separately.
针杆行程 Needle bar stroke	41.2 mm
挑线杆行程 Thread take-up lever stroke	68 mm
机针 Needle size	DP × 5 16 <sup>#</sup> (标准安装) (standard)
压脚提升 Presser foot lift	15 mm
梭 Hook	摆梭 Shuttle hook
X-Y 驱动机构 Driving mechanism	步进电机、齿条及导轨驱动 间歇、连续切换方式 Interim or continuous switch among stepping motors, racks and guide rails
控制箱型号 Type of control box	MLK-BT-CU-20
主轴电动机 Main motor	XL-554-20Y 220V 专用电子调速电动机 Eletron speed adjustable motor

NO.	名称 Operation	缝制尺寸 Size	缝纫式样 Pattern
100	大	16 × 2.5 mm 41 针形	
101	加	16 × 2.5 mm 35 针形	
102	固	16 × 2.5 mm 29 针形	
103	Large size	16 × 2.5 mm 67 针形	
104	小加	8 × 2.5 mm 28 针形	
105	Small size	8 × 2.5 mm 21 针形	
106	针织	6 × 2.5 mm 37 针形	
107	加固	6 × 2.5 mm 28 针形	
108	For knitting	6 × 2.5 mm 20 针形	
109	纵线	6 × 2 mm 28 针形	
110	加固	6 × 2 mm 21 针形	
111	Lengthwise bartack	6 × 2 mm 14 针形	
112	线	18 × 0 mm 24 针形	
113	加	18 × 0 mm 12 针形	
114	固	14 × 0 mm 26 针形	
115	Linear bartack	14 × 0 mm 20 针形	