

MODEL

GC20618 系列

综合送料厚料平缝机

HEAVY DUTY COMPOUND FEED LOCKSTITCH SEWING MACHINE

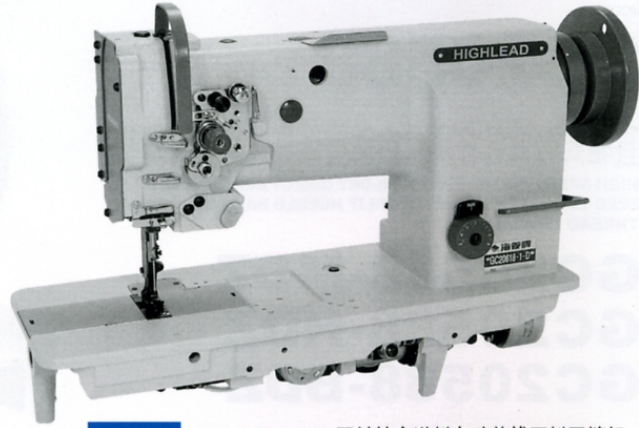
GC20618-1XB

GC20618-1/-2

GC20618-2CX

GC20618-1D/-2D

GC20618-1DQ/-2DQ



GC20618-2-D 双针综合送料自动剪线厚料平缝机



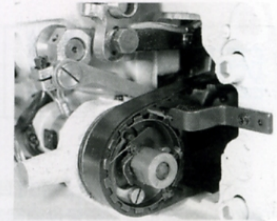
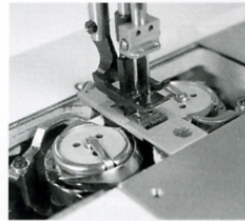
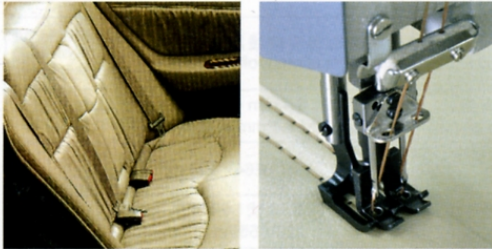
本机是海菱综合送料厚料平缝机的系列产品。采用大型立式旋梭勾线、滑杆挑线。分为单针、双针及单针自动剪线和双针自动剪线型。上下轴用滚针轴承支承，同步齿形带传动，柱塞式油泵润滑系统。采用针杆摆动与压脚送布同步送料方式。整机在综合性能上传动轻滑，噪声小，耐用度高，并设有保护旋梭超负荷的离合装置，确保了缝制品和旋梭的安全。特别适用于汽车座垫、安全带、安全气囊等汽车饰件的缝制，还可适用于帐篷、降落伞等大型器具的缝制。

GC20618-1XB 型单针综合送料厚料平缝机(包专用)
GC20618-1/-2 型单针 / 双针综合送料厚料平缝机
GC20618-2CX 双针综合送料厚料平缝机(粗线)
GC20618-1D/-2D 型单针 / 双针自动剪线综合送料厚料平缝机
GC20618-1DQ/-2DQ 型双针综合送料厚料平缝机(气动抬压脚、气动倒缝)

This series is the latest of HIGHLEAD brand heavy duty compound feed lockstitch sewing machines, which is designed with large vertical rotating hooks for thread loop catching and sliding bars for thread up-taking. It has been sub-classed into single needle, two needle, single needle with under-trimmer and two needle with under-trimmer. The application of needle bearings for arm shaft and hook shaft, cog belt driving, plunger pump lubrication and compound feed by needle bar, presser foot and feed dog provides this series with such splendid features as smooth running, quiet working and a long service life. It is also equipped with a safety clutch to prevent the hooks from damage by over-duty operation. So it is especially available in stitching car seat cushions, safety belts, safety air bags, tents, parachutes, etc.

GC20618-1XB Single-needle heavy duty compound feed lockstitcher (Specially for bags)
GC20618-1/-2 Single needle / Twin-needle heavy duty compound feed lockstitcher
GC20618-2CX Twin-needle heavy duty compound feed lockstitcher (Thick thread)
GC20618-1D/-2D Single needle / Twin-needle heavy duty compound feed lockstitcher with trimmer
GC20618-1DQ/-2DQ Single needle / twin-needle heavy duty compound feed lockstitcher with trimmer (Pneumatic footlifter, Pneumatic reverse feeding)

特殊规格针间距请在订货时指定
Please specify for special needle gauge when ordering



型号 Model	GC20618-1XB	GC20618-1	GC20618-2	GC20618-2CX	GC20618-1D	GC20618-2D	GC20618-1DQ	GC20618-2DQ
最高缝速 Max. sewing speed	2000 r.p.m.			1800 r.p.m.	2000 r.p.m.			
线迹长度 Stitch length	0-10 mm		0-9 mm	0-10 mm	0-9 mm			
针杆行程 Needle bar stroke	36 mm							
挑线杆行程 Thread take-up stroke	74.5 mm							
压脚提升 Presser foot lift	手动 8mm 膝控 16mm		8mm By hand 16mm By knee		气动 16mm (Pneumatic)			
机针 Needle size	DP × 17 21 [#] -25 [#]	DP × 17 18 [#] -23 [#]		DP × 17 26 [#]	DP × 17 18 [#] -23 [#]			
机针数 Needle	1		2		1	2	1	2
旋梭 Rotating hook	大型立式自动润滑旋梭 Auto lubricated large hook				大型立式自动润滑剪线用旋梭 Auto lubricated large hook for trimmer			
润滑方式 Lubrication	自动润滑 Auto lubricated							
安全离合装置 Safety clutch device					✓			
自动剪线装置 Auto trimmer	—				✓			
自动抬压脚装置 Auto foot lifting device	—				✓			
自动倒缝装置 Auto reverse feeding device	—				✓			
手动倒缝装置 Manual reverse feeding device	—				✓			
针间距 Needle gauge	—		标准 6.4mm 规格 3.2 4.8 8 9.5 12.7mm Standard 6.4mm Special 3.2 4.8 8 9.5 12.7mm		12.7mm		—	
电动机 Motor	370 瓦缝纫机专用电机 1400 转 / 分 370W Clutch motor 1400 r.p.m.				550 瓦伺服电机 550W Servo motor			