

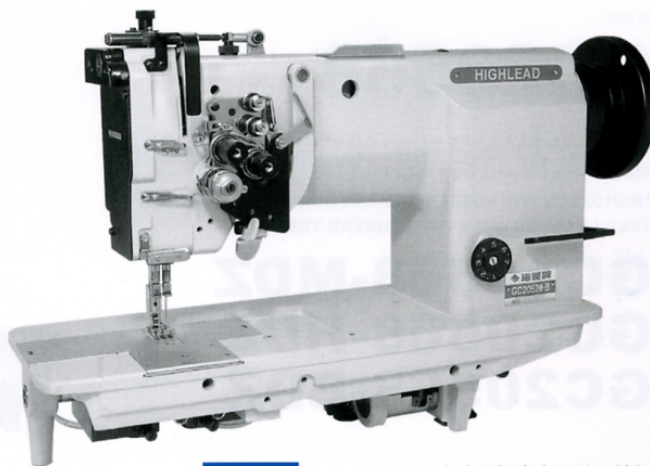
MODEL

GC20528 系列

高速针杆离合双针平缝机

TWIN-NEEDLE HIGH SPEED SPLIT NEEDLE
BAR LOCKSTITCHER

GC20528-M
GC20528-B
GC20528-M-D
GC20528-B-D



GC20528-B 高速针杆离合双针平缝机

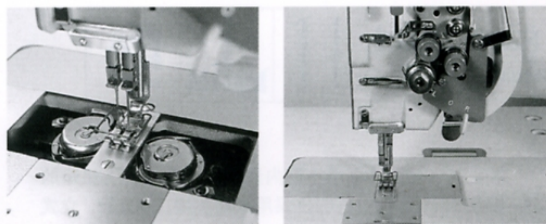


本系列机型采用双直针、立式自动加油旋梭勾线，滑杆挑线，构成二行双锁式线迹。针杆采用机械式分离与联合；上下轴用滚珠轴承支撑，同步齿形带传动；柱塞式油泵润滑系统。采用针杆摆动与送布牙同步送料方式，旋钮式圆盘调节针距和杠杆式倒顺送料机构，在梭心内的缝线回拉弹簧，保证底线与面线得到一致的缝制效果，适用缝制大衣、制服、牛仔裤、包袋、装饰缝等。

GC20528-M-D、GC20528-B-D 型采用数字电路控制，具有自动剪线，自动定针位，自动定针数等功能。配置电子伺服电动机，性能稳定，操作效率极高。

This machine adopts two straight needles, vertical-axis rotating hook with self-lubricating feature for catching thread loops and sliding bar take-up to produce two lines of double lockstitch. The needle bar can be engaged and disengaged mechanically and the arm shaft and hook shaft are supported by ball bearings. It is provided with synchro tooth belt for driving, plunger pump for lubricating, knob-type stitch regulator and lever type reverse feeding mechanism. A bobbin thread pullback spring in the bobbin case guarantees the accordance of needle thread and bobbin thread. Besides it features synchronized feeding of needle bar and feed dog. It is recommended for stitching overalls, uniforms, jeans and decorative sewing on bags. GC20528-M-D, GC20528-B-D is designed with electronic servo motor, digital circuit control and automatic sewing modes such as auto trimming, auto needle positioning and auto stitch presetting. It features stable and efficient sewing performance.

特殊规格针间距请在订货时指定
Please specify for special needle gauge when ordering



型号 Model	GC20528-M	GC20528-M-D	GC20528-B	GC20528-B-D
用途 Application	薄料、中厚料 Light to medium heavy weight		中厚料、厚料 Medium heavy weight	
最高缝速 Max. sewing speed	3500 r. p.m.		3000 r. p.m.	
线迹长度 Stitch length	0-5 mm		0-7 mm	
针杆行程 Needle bar stroke	33.4 mm			
压脚提升 Presser foot lift	手动 By hand	7 mm		
	膝控 By knee	13 mm		
机针 Needle size	DP × 5 11 [#] -14 [#]		DP × 5 18 [#] -22 [#]	
旋梭 Rotating hook	标准附下线回拉弹簧 Standard hook with bobbin thread pull-back spring	自动润滑旋梭 (自动剪线用) Auto lubrication hook (Thread trimming)	大型附下线回拉弹簧 Large hook with bobbin thread pull-back	大型附下线回拉弹簧 (自动剪线用) Large hook with bobbin thread pull-back (Thread trimming)
润滑方式 Lubrication	自动润滑 Auto lubricated			
自动剪线装置 Auto trimmer	—	✓	—	✓
电动机 Motor	370 瓦缝纫机 专用电机 370W Clutch motor	专用电子 调速电机 Speed adj. motor	370 瓦缝纫机 专用电机 370W Clutch motor	专用电子 调速电机 Speed adj. motor
针间距 Needle gauge	标准 6.4 mm 特殊 3.2 4 4.8 5.6 8 9.5 12.7 mm Standard 6.4 mm special 3.2 4 4.8 5.6 8 9.5 12.7 mm			