

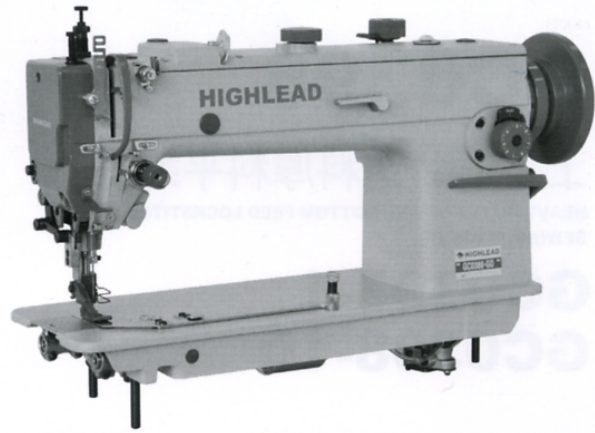
MODEL

GC0388-GD

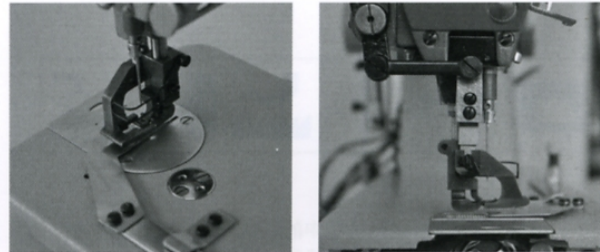
自动剪线上下复合送料缩缝缝纫机

HEAVY DUTY TOP AND BOTTOM FEED LOCKSTITCH
GATHERING WITH THREAD TRIMMER

Highlead Canada
www.highleadcanada.com



GC0388-GD 自动剪线上下复合送料缩缝缝纫机



本机是海菱的专利产品。采用加长机头设计，采用可
变上送料机构，机械式标盘调节缩缝，可使缝料下层保持平
直，上层缝料可根据需要缩缝，缩缝比例可在 1:1 至 2:1 之
间任意调整。在缩缝过程中按下复位按钮，可瞬间转变为平
缝状态。内压脚和后压脚的压力可根据不同缝料进行调整。
本机装有加固带自动送入装置，加固带可由装在压脚上的
割刀手动割断，操作简易，可将复杂的缩缝工序予以简化，
并能获得高品质的缩缝效果。适用于鞋帽、沙发、皮革饰品、
厚重织物装饰布艺的缝制加工。

GC0388-GD is a Highlead patent product. It is designed with longer
arm, top variable feeding mechanism and dial-type gathering adjustment,
which can keep the bottom layer straight and flat while the top layer
gathers as desired at the ratio between 1: 1 and 2:1. By depressing reset
button, the machine can resume normal straight feeding from gathering
feeding. The pressure of inner presser foot and outer presser foot can be
adjusted according to different materials. It is equipped with automatic
tape feeder. The tape can be cut by the blade on the presser foot by hand.
It features simplified gathering operation and quality gathering perfor-
mance and is available for sewing shoe, cap, sofa, leather goods, heavy
duty fabric, decorative upholstery, etc.

最高缝速 Max. sewing speed	2000 r.p.m.
线迹长度 Stitch length	0-5 mm (平缝 0-8mm) (Straight sewing 0-8mm)
压脚交互量 Presser foot alternation amount	2-3 mm (平缝 2-5mm) (Straight sewing 2-5mm)
缩缝比例 Gathering ratio	1:1-2:1
缩缝比例调整 Ratio adjustment	标盘调节 By dial
挑线杆行程 Thread take-up lever stroke	73 mm
针杆行程 Needle bar stroke	38 mm
压脚提升 Presser foot lift	手动 6 mm 膝控 16 mm By hand 6 mm By knee 16 mm
机针 Needle size	DP × 17 2 ^ø
旋梭 Rotating hook	自动润滑剪线用大旋梭 Auto lubrication large hook for trimmer
润滑方式 Lubrication	自动润滑 Auto lubricated
自动剪线装置 Auto trimmer	有(加固带手动割断) Yes(tape trimmed by hand)
操作空间 Working space	330 × 150 mm
电动机 Motor	220 伏 550 瓦伺服电机 220V 550W Servo motor