

MODEL

GC0318 系列

上下复合送料厚料平缝机

HEAVY DUTY TOP AND BOTTOM FEED LOCKSTITCH SEWING MACHINE

GC0318-1
GC0318-1C
GC0318-1CE
GC0318-8



GC0318-1 上下复合送料厚料平缝机



本机为平板式机体，采用连杆挑线，大旋梭勾线，配置上下送料机构和压脚交替提升机构，形成301线迹。缝厚能力强，层缝性能好，倒顺缝针距误差小。制品线迹平整，噪音低，维护保养方便。

GC0318-1适合于缝制皮革、人造革、帆布等中厚料制品，也适合于缝制服装、坐垫、沙发、布袋；GC0318-8适用于缝制各种手套、表带、手袋、票夹等。

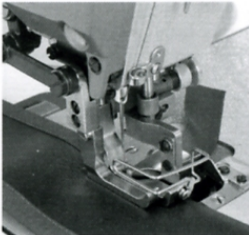
GC0318-1C型为侧切刀上下复合送料厚料平缝机，装置了精巧的切布机构，使缝制与切除缝料边一次完成。

GC0318-1CE型是在GC0318-1C型的基础上设计加装了包边装置，使缝制、切除缝料边和包边工序一次完成，极大地提高了缝制效率和产品质量。

GC0318-1 is flat-bed style machine. It adopts link take-up and rotating hook to form Stitch 301, and can sew very heavy material with neat and beauty stitches, low noise, easy maintenance, and minimum difference in stitch length between forward and reverse feed. It is provided with top and bottom feed system and foot alternating lift mechanism, available for sewing leather, synthetic leather, canvas, etc.

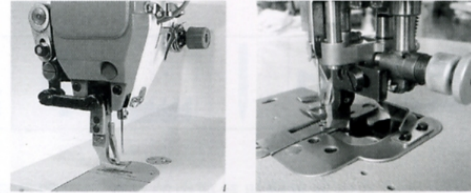
GC0318-1C is single needle heavy duty top and bottom feed lockstitch sewing machine with edge cutter, which is equipped with the exquisite edge cutting mechanism and enables sewing and edge-cutting at the same time.

GC0318-1CE is designed with edge binding on base of GC0318-1C, enabling to stitch, edge cut and edge bind simultaneously for high efficiency and high quality.



切刀运动与内压脚同步，切边厚度可达7mm，切边宽度标准为8mm，特殊规格6、10、12mm（需在订货时指定），通过选择相应的卷边龙头，即可达到满意的包边效果。

The edge cutting knife is synchronized with the inner presser foot. Its maximum thickness to be cut is 7mm. The standard width to be cut is 8mm, with 6mm, 10mm and 12mm available as special size (Please specify when ordering). The satisfied binding effect can be obtained by selecting proper binders.



GC0318-1C 切边机构。切刀运动与内压脚同步，切边厚度可达7mm，切边宽度标准为4.8mm，特殊规格3.2 6.4 8mm（需在订货时指定）。

The edge cutting mechanism of GC0318-1C

The motion of the edge cutter is simultaneous with the inner presser foot. The thickness to be cut can be up to 7mm. The standard width to be cut is 4.8mm and the special size of 3.2mm, 6.4mm and 8mm must be specified when ordering.

型号 Model	GC0318-1	GC0318-1C	GC0318-1CE	GC0318-8
最高缝速 Max. sewing speed	2000 r.p.m.			
线迹长度 Stitch length	0-8mm			0-5mm
针杆行程 Needle bar stroke	35 mm			
压脚提升 Presser foot lift	手动 By hand 6 mm 膝控 By knee 13 mm			
机针 Needle size	DP × 17 18 [#] -24 [#]			DP × 17 14 [#] -18 [#]
送布牙 Feed dog	3列齿 3 rows of teeth			单列齿 single row
旋梭 Rotating hook	自动润滑大旋梭 Auto lubricated large hook			
润滑方式 Lubrication	自动润滑 Auto lubricated			
电动机 Motor	370瓦缝纫机专用电机 370W Clutch motor			
切边装置 Edge cutter device	—	✓	✓	—
包边装置 Binder device	—	—	✓	—